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TITLE: MULTILAYERED 4-METHYL-1-PENTENE COPOLYMER FILM  
AND  
PROCESS FOR PRODUCING THE SAME

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INVENTOR-INFORMATION:

NAME	COUNTRY
NAKAHARA, TAKASHI	JP
IMUTA, SHINICHI	JP
SHIGEMOTO, HIROMI	JP

ASSIGNEE-INFORMATION:

NAME	COUNTRY
mitsui chemicals inc	JP

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ABSTRACT:

CHG DATE=20030114 STATUS=O> The 4-methyl-1-pentene copolymer multi-layer film according to the present invention is a three-layer laminate or a five-layer laminate, which comprises a layer (A) comprising 4-methyl-1-pentene, a layer (B) comprising polypropylene or polyethylene, and optionally, a layer (C) comprising an adhesive resin, said layer (A) being provided on

each surface  
of the layer (B) in the three-layer laminate or being provided on  
each surface  
of the layer (B) through the layer (C) in the five-layer laminate,  
and this  
multi-layer film is uniaxially stretched in a stretch ratio of not  
less than 2  
times or biaxially oriented in a stretch ratio of not less than 1.5  
times in  
each of the machine direction and the transverse direction. The  
process for  
producing a 4-methyl-1-pentene copolymer multi-layer film according  
to the  
present invention comprises uniaxially stretching the three-layer  
laminate or  
the five-layer laminate in a stretch ratio of not less than 2 times,  
or  
comprises biaxially orienting the three-layer laminate or the five-  
layer  
laminate in a stretch ratio of not less than 1.5 times in each of the  
machine  
direction and the transverse direction. The multi-layer film of the  
invention  
has high rigidity and excellent releasability from a black oxidated  
copper  
foil, and is suitable as a release film for MLB production. In the  
process for  
producing a multi-layer film according to the invention, stretching  
unevenness  
and breaks hardly occur in the stretching operation and the  
productivity is  
good.